



1003FA20

LOW DENSITY POLYETHYLENE

HEAVY DUTY FILM APPLICATIONS

1003FA20 is a film grade Low Density Polyethylene (LDPE) produced by high pressure autoclave process. It has been specially designed for the production of film with good environmental stress crack resistance, mechanical and impact resistance. Film produced from this grade is ideally suitable for heavy duty applications.

Typical Characteristics*			
Property	Test Method	Unit	Typical Value**
Melt Flow Index (190°C/2.16 kg)	ASTM D1238	gm/10 min	0.3
Density (23°C)	ASTM D1505	gm/cm³	0.920
Tensile Strength at Break (MD/TD)	ASTM D882	kg/cm²	25/22
Elongation at Break (MD/TD)	ASTM D882	%	300/550
Dart Drop Impact (F-50)	ASTM D1709/A	g _f /μm	5

^{*}Typical Characteristics and not to be taken as specifications

Applications

Heavy duty / shrink film, UV film, W&C compound, agri-film.

Regulatory Information

• Meets the requirements stipulated in standard IS: 10146-1982 on "Specification for Polyethylene for safe use in contact with foodstuffs, pharmaceuticals, and drinking water". It also conforms to the positive list of constituents as prescribed in IS: 10141-1982. The grade and the additives incorporated in it also comply with the FDA:CFR Title 21,177.1520, Olefin polymers.

Storage Recommendations

• Bags should be stored in dry/closed conditions at temperatures below 50°C and protected from UV/direct sunlight.

^{**} Typical Values (Mechanical) with 40 μ film made with 1 mm die gap & 2.0 BUR